



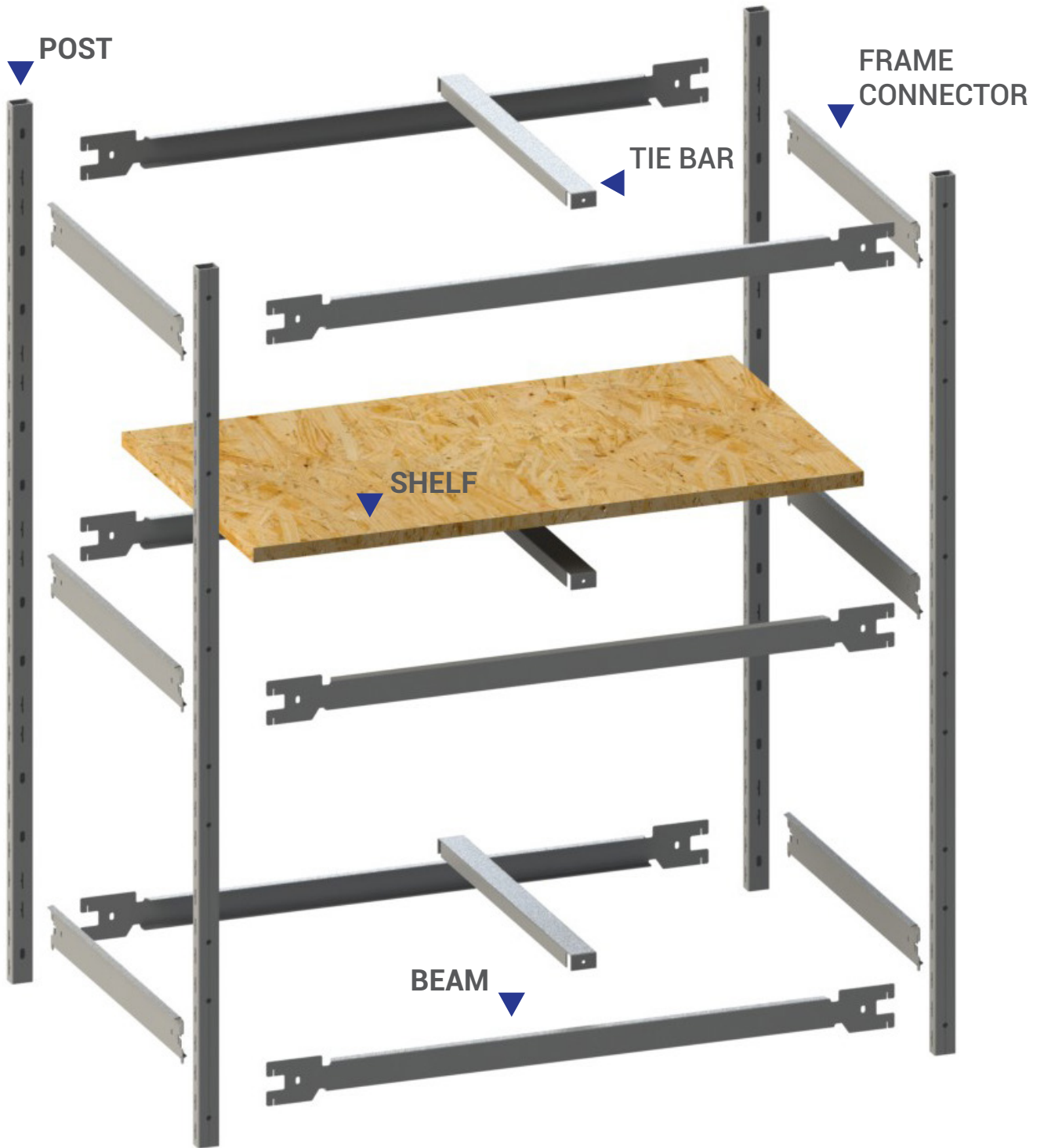
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ASSEMBLY INSTRUCTIONS

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Post Height	# of Frame Connectors/side	
	Under 6000 lbs/unit or 12" to 24" depth	Over 6000 lbs/unit or 30" to " depth
0 - 36	2	3
48 - 84	3	4
96 - 120	4	5
132 - 168	5	6
180 - 192	7	8

Required # of Tie Bars/shelf

36" beams	48" - 60" beams	66" - 96" beams
1	2	3

Light Beam 1"



Heavy Beam 2"

Wood shelf size:

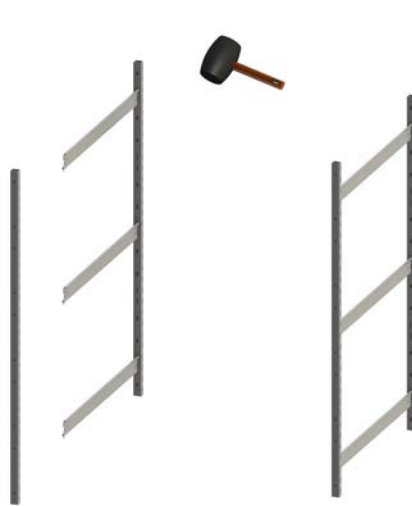
Wood shelves are 1/8" smaller on the depth and width.
 Example : 24" x 48" unit will take a 23 7/8" x 47 7/8" shelf.

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1 Begin with the post held upright on the ground.



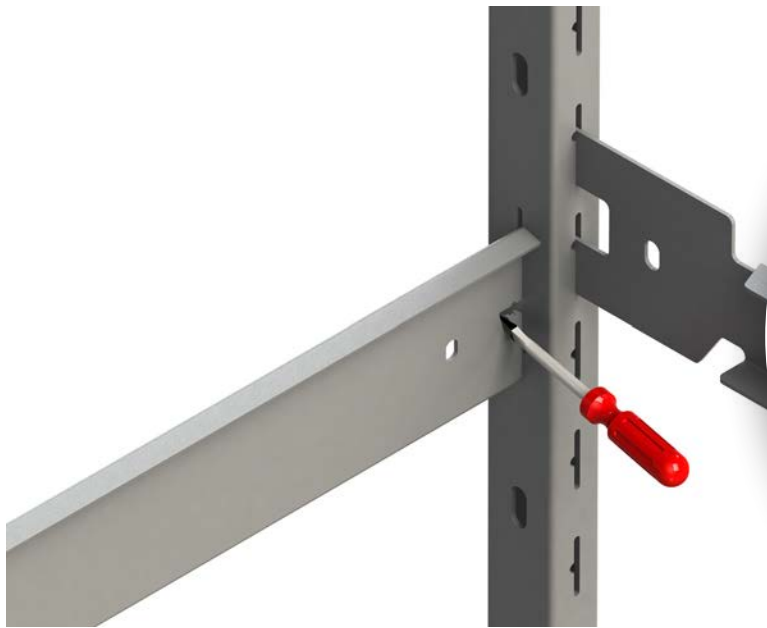
2 Insert the frame connectors on the side of the post with the seam and, one at a time, use a mallet to secure in place.



3 Connect the 2 posts. Repeat step 2. Do this for all sides.

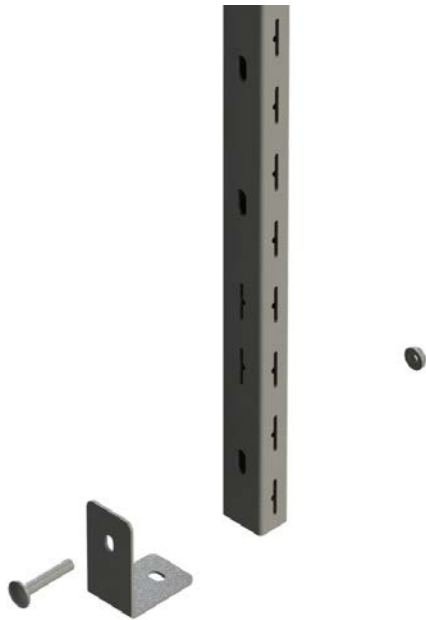


4 Note the frame connector's locking mechanism. Using a screw driver, bend the tab into the post to lock it in place.



5

To install the footplates, bolt to the bottom of the posts as shown



6

Install the beams.



To install the beams, insert one end of the beam past the notches in order to leave enough space for the other end to clear the post and slide into place. Align the notches once both sides are in the slots of the post. Use a rubber mallet to secure the beam in place.



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7 Install the tie bars across the beams.



For all 96" beams please ensure to use the triangular tie bars.



8 Install the shelves.



The unit is complete.



Wood shelves (in one piece) are placed on the beams. Steel shelves (usually multiple pieces) are placed on the beams and screwed together.

Make sure the unit is level. Drill a hole into the floor. Secure the footplate to the floor using the anchors (not included)

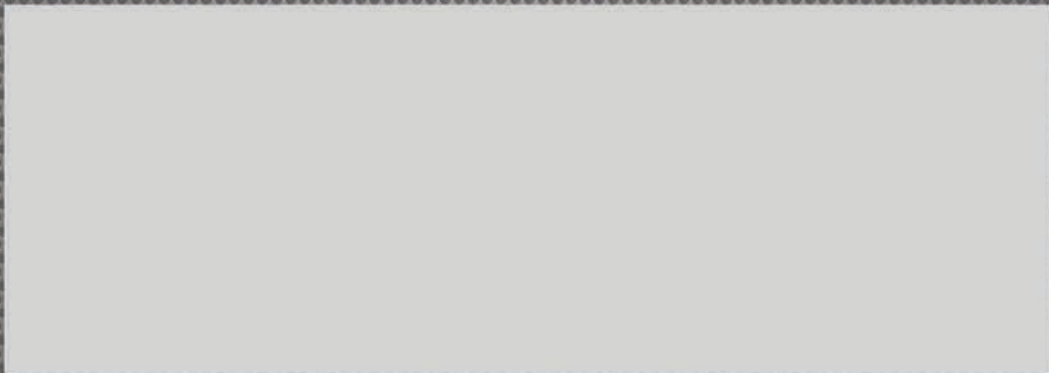


To join 2 posts vertically, bolt a splice bracket to either side of the posts at the joint. When splicing back to back units, only 1 more splice bracket is required.





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